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01

1959

The current plant was founded by Nino Benasedo in Caronno Pertusella.

The company was born as bodied oils producer.

1882

Great technical innovation thanks to Valerio Scocco.

1963

Nino Benasedo passed away and Valerio Scocco took over the company.

1975

THE COMPANY

N. Benasedo S.p.A. was born in Milan in 1882, producing bodied linseed oils and in 1959, Nino Benasedo founded the current plant in Caronno Pertusella.

Benasedo main activity focused on the production of resins for coatings, meeting customer needs through constant innovation.

From its earliest beginnings, the company policy has been addressed to meet the widest possible requirements of the market whilst tailoring the products, to satisfy the specific needs of the individual customer.

In 1963, a young chemist, Valerio Scocco, was hired and brought great technical innovation to the company.

The already existing portfolio of alkyds, anticorrosion and deco products was expanded with the development and introduction of new classes of resins, including polymers for furniture paints, polyols, isocyanates and direct gloss UPR. In 1975 Nino Benasedo died and the guidance of the business passed to Valerio Scocco and his family to give solid and continuous control of the company.

Over the following years, for can and coil coating application, Benasedo successfully developed new polymers.



2002

Poliresin became part of Benasedo group.

2020

Improvement of facilities.

2015

Construction of three new reactors to increase service and production capacity. The acquisition of the Poliresin company in 2002, allowed the introduction of phenolics, acrylics and epoxides to the portfolio, broadening the range of application fields.

Over the years Benasedo and Poliresin have continued to invest in modernization, automation and safety. Both companies earned the Certiquality Certification.

Headquarter N. Benasedo S.p.A. in Caronno Pertusella The technological development of recent years has been characterized by the study of products with lower environmental impact, focusing on the introduction of water-based products, biobased monomers, green solvents and recycling materials.

03

INDUSTRY

1.01 INDUSTRY

SOLVENT BASED AIR-DRYING ALKYDS 1/2



AIR PRODUCT CLASS TYPE OF OIL OIL SOLVENT SOLID VISCOSITY ACID VALUE COLOUR OVEN NITRO 2K APPLICATION, NAME OF RESIN **OR FATTY ACID** (%) CONTENT (G.H.) ON SOLID (G.H.) CHARACTERISTICS MAX. AND USES (%) (mg KOH/g) AIR-DRYING PHENOLIC 34 NAPHTHA SOLVENT 50 15 - 24 8 Х χ BENASOL Z2 - Z3 - Anticorrosive for pigmented metal primers compatible with nitrocellulose LINSFED-TUNG SHORT OIL SN 100 enamels (OVP) 3 V SN 100 AI KYD BENASOL AIR-DRYING PHENOLIC. 34 XYLENE 50 Y - 71 15 - 24 8 χ χ - Anticorrosive for pigmented metal primers compatible with nitrocellulose LINSEED_TUNG SHORT OIL enamels (OVP) 3 V X ALKYD BENASOL AIR-DRYING PHENOLIC 33 **XYLENE** 60 Z2 - Z4 23 - 30 8 Х Х - Anticorrosive for pigmented metal primers compatible with nitrocellulose SHORT OIL LINSEED-TUNG enamels (OVP) 4 V 60 X * ALKYD AIR-DRYING 33 XYI FNF 50 W – Y 23 - 30 8 χ χ PHENOLIC. - Anticorrosive for pigmented metal primers compatible with nitrocellulose BENASOL SHORT OIL LINSEED-TUNG enamels (OVP) 4 V 50 X AI KYD BENASOL AIR-DRYING PHENOLIC 8 Х 33 BUTYL ACETATE 60 Y - Z1 15 - 26 Х - Anticorrosive for pigmented metal primers compatible with nitrocellulose LINSEED-TUNG SHORT OIL enamels (OVP) **4V BA** AI KYD 7 BENASOL AIR-DRYING PHENOLIC 36 NAPHTHA SOLVENT 50 Z2 - Z4 10 - 20 χ - Anticorrosive for pigmented metal primers LINSEED-TUNG-DCO SHORT OIL SN 100 A 34 * ALKYD AIR-DRYING 50 Х BENASOL PHENOLIC 42 DFAROMATI7FD 7 - 72 6 - 15 9 - Pigmented primers with very high adhesion on metals MEDIUM OIL LINSEED-TUNG WHITE SPIRIT D 40 - Excellent chemical and outdoor resistance 5097 ALKYD 47 55 7 χ BENASOL AIR-DRYING LINSEED OIL NAPHTHA SOLVENT 72 - 73 15 - 24 - Anticorrosive for pigmented metal primers SHORT OIL SN 100 - Compatible with phenolic resin for galvanized steel 4792 ALKYD BENASOL AIR-DRYING SOYA 28 XYLENE/ 60 Y - Z1 6 - 15 5 Х Х Х Х - Fast air-drying enamels SHORT OIL FATTY ACIDS BUTYL ACFTATE - Can be cured at low temperature in the oven AS 280 X/BA ALKYD - High chemical/mechanical resistance also in outdoor environments BENASOL AIR-DRYING SOYA 28 BUTYL ACETATE 70 72 - 74 6 - 15 5 χ Х χ Х - Fast air-drying enamels can be cured at low temperature in the oven SHORT OIL FATTY ACIDS - High chemical/mechanical resistance also in outdoor environments **AS 280 BA** ALKYD Х BENASOL AIR-DRYING DCO 35 XYLENE 60 Y - 71 30 - 45 6 Х - Ideal for high performance industrial enamels SHORT OIL - Low temperature oven cured 1424 ALKYD SPECIAL 34 5 χ BENASOL AIR-DRYING TOLUENE 60 Y - 71 6 - 12 - Industrial enamels (road marking paints) FATTY ACIDS SHORT OIL - Very fast air-drying white or coloured enamels CO 34 * - Can be combined with chlorinated rubber AI KYD

		SOLVENT BASED
1.02	JSTRY	SULVENT DASED
1.02		AIR-DRYING ALKYDS

ALKYD

2/2

PRODUCT CLASS SOLVENT ACID VALUE COLOUR AIR TYPE OF OIL OIL SOLID VISCOSITY OVEN NITRO 2K APPLICATION, NAME **OF RESIN** OR FATTY ACID (%) CONTENT (G.H.) ON SOLID (G.H.) CHARACTERISTICS AND USES (mg KOH/g) MAX. (%) - Polyurethane modified alkyd BENASOL AIR-DRYING SOYA 35 XYLENE 60 Z2 - Z4 6 - 15 8 Х Х SHORT OIL FATTY ACIDS - Very fast air-drying CO 35 ALKYD - High quality nitrocellulose paints 5 BENASOL AIR-DRYING SOYA 36 XYLENE 60 Z2 - Z3 8 - 12 Х Х Х - Air-drying enamels for general applications - Nitrocellulose lacquers for polyurethane primers SHORT OIL FATTY ACIDS G 36 ALKYD - Aliphatic polyurethane modified alkyd BENASOL AIR-DRYING SUNFLOWER 37 BUTYL ACETATE 65 Z1 - Z2 6 - 12 4 Х SHORT OIL FATTY ACIDS - Non-yellowing enamels CO 37 - Fast air-drying suitable for all external applications ALKYD BENASOL AIR-DRYING SOYA 37 BUTYL ACETATE 75 0 - 8 4 Х - White and coloured fast air-drying enamels Z3 - Z4 SHORT OIL FATTY ACIDS - Industrial applications AS 3716 - High solid products ALKYD BENASOL AIR-DRYING SOYA 43 XYLENE 60 5 Х - Fast air-drying enamels Z1 - Z2 6 - 12 FATTY ACIDS - Industrial/construction industry SHORT OIL AS 379 ALKYD - Can be combined with chlorinated rubber to give fast through drying BENASOL AIR-DRYING SOYA 47 XYLENE 60 Z1 - Z2 6 - 12 6 Х - Air-drving enamels MEDIUM OIL FATTY ACIDS - Industrial/construction industry AS 308

- Can be combined with chlorinated rubber to give fast through drying

BENASEDO

Resins for coatings since 1959

1.03	IND	USTRY		SOLVEN EPOXY ES							
PRODUCT NAME	CLASS of Resin	TYPE OF OIL or fatty acid	01L (%)	SOLVENT	SOLID Content (%)	VISCOSITY (g.h.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	AIR	OVEN	APPLICATION, Characteristics And uses
EPOBEN R 403 X	EPOXY ESTER	DCO	40	XYLENE	50	T - W	0.5 - 1.5	4	Х	Х	 Anticorrosive primers rich in zinc Air-drying/oven cured primers and enamels Excellent adhesion, chemical resistance
EPOBEN R 403 SN 100	EPOXY ESTER	DCO	40	NAPHTHA SOLVENT SN 100	60	Z3 - Z5	0.5 - 1.5	5	Х	Х	 Anticorrosive primers rich in zinc Air-drying/oven cured primers and enamels Excellent adhesion, chemical resistance

1.04 INDUSTRY

SOLVENT BASED 2K POLYESTERS TOPCOATS



PRODUCT NAME	CLASS of Resin	SOLVENT	SOLID CONTENT (%)	VISCOSITY (g.h.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	OVEN	2K	OH % ON SOLID Residue	APPLICATION, CHARACTERISTICS AND USES
ISOBEN 10 SN100/BA	HYDROXYLATED POLYESTER	NAPHTHA SOLVENT SN 100/ BUTYL ACETATE	60	T - V	12 - 22	2		Х	2.6	 Industrial polyurethane paints requiring small quantities of isocyanates overprint paints High reactivity and good compatibility with acrylic resins
ISOBEN 10 BA	HYDROXYLATED POLYESTER	BUTYL ACETATE	70	Z - Z2	12 - 22	2		Х	3	 Industrial polyurethane paints requiring small quantities of isocyanates overprint paints High reactivity and good compatibility with acrylic resins
ISOBEN 212	HYDROXYLATED POLYESTER	NAPHTHA SOLVENT SN 100/ BUTYL ACETATE	60	Z - Z2	10 - 18	1.2	Х	Х	3.6	 Industrial polyurethane paints Non-yellowing High outdoor resistance Can be used also for oven applications
ISOBEN 6	HYDROXYLATED POLYESTER	BUTYL ACETATE	70	Y - Z1	15 - 24	3		Х	4.1	 Polyurethane enamels for wood and metals High gloss industrial paints High mechanical resistance and durability Good compatibility with acrylic resins
ISOBEN C 400	HYDROXYLATED POLYESTER	BUTYL ACETATE	80	Z3 - Z5	10 - 15	2		X	4.3	 High gloss clear/pigmented topcoats Pigmented pastes for 2K application
ISOBEN 168	HYDROXYLATED POLYESTER	BUTYL ACETATE	80	Y - Z1	10 - 20	1.6		Х	5.2	 High solid polyurethane enamels for wood and metals High gloss industrial paints High mechanical resistance and durability Good compatibility with acrylic resins

SOLVENT BASED INDUSTRY 1.05 ALKYDS FOR TINTING PASTES



PRODUCT Name	CLASS Of Resin	TYPE OF OIL or fatty acid	OIL (%)	SOLVENT	SOLID Content (%)	VISCOSITY (g.h.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	AIR	OVEN	2K	APPLICATION, CHARACTERISTICS AND USES
BENASOL As 377 *	AIR-DRYING Short oil Alkyd	TALL OIL	43	МРА	70	Z1 - Z3	6 - 10	5	Х		Х	 Non-yellowing fast air-drying enamels used for industrial and deco pigmented pastes Can be catalyzed (2.2%)
BENASOL As 450	AIR-DRYING MEDIUM OIL ALKYD	SPECIAL FATTY ACIDS	45	XYLENE	70	Y/Z - Z	2 - 6	6	Х	Х		 Used for industrial and deco pigmented pastes Excellent wetting properties High compatibility with a broad range of different binders
BENASOL As 451	AIR-DRYING MEDIUM OIL ALKYD	SPECIAL FATTY ACIDS	45	XYLENE	75	Y - Z1	6 - 15	6	Х	Х		 High solid for industrial and deco pigmented pastes Excellent wetting properties High compatibility with a broad range of different binders
BENASOL As 452 SN 100	AIR-DRYING Medium oil Alkyd	SPECIAL FATTY ACIDS	37	NAPHTHA SOLVENT SN 100	75	X - Z	4 - 8	8	Х	Х		 Used for industrial and deco pigmented pastes Excellent wetting properties and low yellowing High compatibility with a broad range of different binders also with epoxy resins
BENASOL As 452 MPA *	AIR-DRYING MEDIUM OIL ALKYD	SPECIAL FATTY ACIDS	37	МРА	75	X - Z	4 - 8	8	Х	Х		 Used for industrial and deco pigmented pastes Excellent wetting properties and low yellowing High compatibility with a broad range of different binders also with epoxy resins
BENASOL As 453	AIR-DRYING Medium oil Alkyd	SPECIAL FATTY ACIDS	42	NAPHTHA SOLVENT SN 100	70	V - X	4 - 10	6	Х	Х		 Used for industrial and deco pigmented pastes Excellent wetting properties High compatibility with a broad range of different binders also with epoxy resins

1.06 INDUSTRY

SOLVENT BASED MODIFIED SILICONE RESINS



PRODUCT Name	CLASS of Resin	TYPE OF OIL or fatty acid	01L (%)	SOLVENT	SOLID Content (%)	VISCOSITY (g.h.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	AIR	OVEN	APPLICATION, CHARACTERISTICS AND USES
BENASOL SL 58	SILICONE-MODIFIED ALKYD	SPECIAL Fatty acids	53	DEAROMATIZED WHITE SPIRIT D 40	60	Y - Z1	6 - 12	6	Х		 Air-drying resin for metal topcoats resitant to atmospheric and marine agents Good colour retention over time Medium temperature resistance Particularly suitable for the treatment of smoke exhaust chimneys
BENESTER SL 260	SILICONE-MODIFIED POLYESTER			MPA	65	Z2 - Z3	8 - 20	3		X	 Coatings for household appliances, cooking and bakeware Temperature resistance Glossy appearance Low thermoplasticity Compliant with FDA Regulation 21 CFR 175.300
BENESTER SL 263	SILICONE-MODIFIED POLYESTER			MPA	57	W - Y		3		X	 Coatings for household appliances, cooking and bakeware Good adhesion and temperature resistance Low thermoplasticity High blistering resistance in boiling water Compliant with FDA Regulation 21 CFR 175.300

1.07	INDU	ISTRY		Solve Variou			N FIEL	DS					
PRODUCT Name	CLASS Of Resin	TYPE OF OIL OR FATTY ACID	OIL (%)	SOLVENT	SOLID CONTENT (%)	VISCOSITY (g.h.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	AIR	OVEN	2K	OH % On solid Residue	APPLICATION, CHARACTERISTICS AND USES
BENASOL E 184	NON DRYING SHORT OIL ALKYD	SPECIAL FATTY ACIDS	28	XYLENE	70	Z1 - Z3	6 - 12	3		X	X	2.4	 Topcoats for car body Non-yellowing nitrocellulosic paints Oven cured enamels or 2K polyurethane components
BENESTER 742	SATURATED POLYESTER			XYLENE	65	V - X	18 - 22	2		Х	Х		 Oven cured primers or enamels (120 °C) Particularly suggested for metallic car body Good adhesion, flexibility, hardness and outdoor resistance High compatibility with different types of CAB
HARTBEN 405/I	AROMATIC Polyisocyanate			ETHYL ACETATE	80	M - R		2		X			 Tin free flexo inks Good adhesion and high flexibility Indicated for paper and plastic packaging High compatibility with nitro

1.08INDUSTRYWATER BASED
AIR-DRYING RESINS

Resins for coatings since 1959

BENASEDO

PRODUCT Name	CLASS of Resin	TYPE OF OIL or fatty acid	OIL (%)	SOLVENT	SOLID Content (%)	VISCOSITY (G.H.) / (cP)	ACID VALUE ON SOLID (mg KOH/g)	APPEARANCE/ Colour (g.h.) Max.	рH	AIR	OVEN	2K	APPLICATION, CHARACTERISTICS AND USES
IDROBEN 828	WATER-DILUTABLE	SPECIAL FATTY ACIDS	30	BUTYL GLYCOL/ sec-BUTANOL	75	Z4 - Z5	38 - 44	4		Х	X		- Air-drying anticorrosive primers or enamels - Can be used also in oven applications - High mechanical characteristics
IDROBEN 8280	WATER-DILUTABLE	SPECIAL FATTY ACIDS	30	BUTYL GLYCOL	75	Z5 - Z6	38 - 44	4		Х	Х		 Air-drying anticorrosive primers or enamels Can be used also in oven applications High mechanical characteristics
IDROBEN 928 *	WATER-DILUTABLE	SPECIAL FATTY ACIDS	31	BUTYL GLYCOL/ sec-BUTANOL	75	Z5 - Z7	30 - 45	4		Х	X		 Fast air-drying anticorrosive primers or enamels High mechanical characteristics
IDROBEN 2651	WATER-DILUTABLE	SPECIAL FATTY ACIDS	35	BUTYL GLYCOL/ sec-BUTANOL	65	Z1 - Z4	35 - 43	4		Х	Х		 High gloss air-drying anticorrosive primers or enamels Can be used also in oven applications High mechanical characteristics
IDROBEN 827	WATER-DILUTABLE	SPECIAL FATTY ACIDS	36	BUTYL GLYCOL/ sec-BUTANOL	70	Z3 - Z5	40 - 47	6		Х	Х		 Fast air-drying anticorrosive primers or enamels Can be used also in oven applications High mechanical characteristics
IDROBEN 180	AROMATIC URETHANE ALKYD EMULSION	SUNFLOWER FATTY ACIDS	20	WATER	43	500- 2000 cP (20°C)		MILKY WHITE	7 - 8	Х			 Anticorrosive industrial primers Very fast air-drying/good adhesion and mechanical properties
IDROBEN 178	ALIPHATIC URETHANE ALKYD EMULSION	SPECIAL FATTY ACIDS	33	WATER	44.5	500- 2300 cP (20°C)		MILKY WHITE	7 - 8	Х			 Very fast air-drying paints and enamels High body and flexibility Ideal for the industrial sector
IDROBEN 207	ALIPHATIC Polyurethane Dispersion			WATER	32	10 - 500 cP (25 °C)		TYNDALL EFFECT	7.5 - 8.2	Х			 Topcoats for wood/metal/glass and plastic also combined with acrylic resins Fast drying, flexible and hard Does not require coalescents
IDROBEN PD 717	ALIPHATIC Polyurethane Dispersion	NON-YELLOWING FATTY ACIDS	SHORT OIL	WATER	40	<200 cP (25°C)		TYNDALL EFFECT	7.5 - 8.5	Х			 Very fast air-drying primers and topcoats Hard/very good mechanical resistance
IDROBEN PD 718	ALIPHATIC Polyurethane Dispersion			WATER	40	<200 cP (25 °C)		TYNDALL EFFECT	7.5 - 8.5	Х			 Topcoats for wood/metal/glass and plastic also combined with acrylic resins Fast drying, flexible and hard Non-yellowing
IDROBEN PD 723	ALIPHATIC Polyurethane Dispersion	NON-YELLOWING FATTY ACIDS	SHORT OIL	WATER	40	<1000 cP (25 °C)		MILKY WHITE	7.5 - 8.5	Х		Х	- Clear and coloured primers/topcoats for wood - Constructions sector - Decorative field

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1 00	INDUCTOV	WATER BASED
1.09	INDUSTRY	EPOXY ESTERS

BBENASEDO Resins for coatings since 1959

PRODUCT NAME	CLASS Of Resin	TYPE OF OIL or fatty acid	01L (%)	SOLVENT	SOLID Content (%)	VISCOSITY (g.h.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	AIR	OVEN	APPLICATION, CHARACTERISTICS AND USES
IDROBEN 878	WATER-DILUTABLE EPOXY ESTER	LINSEED Fatty acids	48	BUTYL GLYCOL	68	Z2+1/2 - Z3	45 - 55	12	X	Х	- Anticorrosive primers - Industrial sector - Ideal for metallic alloys
IDROBEN 5948	WATER-DILUTABLE EPOXY ESTER	LINSEED Fatty acids	47	BUTYL GLYCOL	65	Z - Z2	65 - 72	14	Х	Х	- Anticorrosive primers - Industrial sector - Ideal for metallic alloys - High adhesion and stability

1.10	INDU	JSTRY		Ater B Disper							
PRODUCT Name	CLASS Of Resin	SOLVENT	SOLID Content (%)	VISCOSITY (cP)	APPEARANCE	AIR	OVEN	2K	OH % On Solid Residue	рН	APPLICATION, CHARACTERISTICS AND USES
IDROBEN PD 7051	ALIPHATIC Polyurethane Dispersion	WATER	40	10 - 1000 cP (25 °C)	MILKY WHITE		Х	X	4.5	7 - 8.5	 For pigmented/clear primers and topcoats for metal, glass and concrete Good compatibility with aliphatic polyisocyanates Good flexibility, high gloss and adhesion Resistant to chemicals and outdoor agents

WATER BASED INDUSTRY 1.11 **OVEN CURED**

BENASEDO Resins for coatings since 1959

PRODUCT NAME	CLASS Of Resin	TYPE OF OIL OR FATTY ACID	OIL (%)	SOLVENT	SOLID Content (%)	VISCOSITY (G.H.) / (cP)	ACID VALUE ON SOLID (mg KOH/g)	APPEARANCE/ Colour (g.h.) Max.	AIR	OVEN	2K	рН	APPLICATION Characteristics And USES
IDROBEN 130	ALKYD Emulsion	SUNFLOWER FATTY ACIDS	20	WATER	42	< 3000 cP (25 °C)		MILKY WHITE	X	X	X	6.5 - 7.5	- Oven cured enamels - High wettability of pigmented pastes
IDROBEN 2503	WATER-DILUTABLE POLYESTER			BUTYL GLYCOL	70	Z3 - Z4	46 - 52	2		X			- Sealers/clear paints and enamels - Oven cured with melamine - Industrial application
IDROBEN 4705 *	WATER-DILUTABLE ALKYD	SOYA Fatty acids	38	BUTYL GLYCOL	75	Z5 - Z6	50 - 60	4		Х			- Ideal for primers/topcoats - High solid paints - Oven cured - High reactivity
IDROBEN 2026	WATER-DISPERSION POLYESTER			WATER	50	1500 - 8000 cP (25 °C)		2		Х		7 - 8	- Primer/topcoat on metals - Oven cured with melamine - Good flexibility and reactivity
IDROBEN 2045 C *	WATER-DISPERSION POLYESTER			WATER	33	500-2500 cP (25 °C)		2		X			 Non-yellowing Oven cured with melamine High body, flexibility, adhesion and mechanical resistance High stability
IDROBEN 201	POLYURETHANE DISPERSION			WATER	32	<100 cP (25 °C)		TYNDALL EFFECT	Х	Х		8.5 - 9	 Indicated for primers and topcoats for wood/metal/plastic Film-forming resin Extremely fast air-drying, flexible and non-yellowing Can be used in combination with acrylic resins No coalescents are required
IDROBEN 204	POLYURETHANE DISPERSION			WATER	32	<100 cP (25 °C)		TYNDALL EFFECT	X	X		8.5 - 9	 Indicated for primers and topcoats for wood/metal/plastic Film-forming resin Extremely fast air-drying and flexible Can be used in combination with acrylic resins No coalescents are required



DECO

2.01 DECO TOPCOAT APPLICATIONS 1/2

BENASEDO Resins for coatings since 1959

PRODUCT Name	CLASS Of Resin	TYPE OF OIL OR FATTY ACID	01L (%)	SOLVENT	SOLID Content (%)	VISCOSITY (g.h.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	APPLICATION, CHARACTERISTICS AND USES
BENASOL SC 63	AIR-DRYING Long oil Alkyd	SOYA AND DCO	63	DEAROMATIZED WHITE SPIRIT D 40	70	Z4 - Z5	6 - 12	7	 High gloss for white and coloured enamels Excellent outdoor performances Easy application on different substrates
BENASOL FX 66	AIR-DRYING Long oil Alkyd	LOW YELLOWING SPECIAL FATTY ACIDS	67	DEAROMATIZED WHITE SPIRIT D 40	70	Z1 - Z3	6 -8	3	 High gloss for white and coloured enamels Excellent outdoor performances "Do it yourself" Colour retention in the dark
BENASOL L 65	AIR-DRYING Long oil Alkyd	LINSEED OIL	65	DEAROMATIZED WHITE SPIRIT D 40	70	Z3 - Z4	6 - 12	7	- High gloss for coloured enamels - Anti-rust applications - "Do it yourself" - Excellent outdoor performances
BENASOL HS 75	AIR-DRYING Long oil Alkyd	SOYA FATTY ACIDS	67	DEAROMATIZED WHITE SPIRIT D 40	75	Z1 - Z2	5 - 8	4	 High gloss for white and coloured enamels Endowed with good gloss and colour retention, good flow, hardness and brushability
BENASOL HS 754	AIR-DRYING Long oil Alkyd	SUNFLOWER OIL/ SPECIAL FATTY ACIDS	63	DEAROMATIZED WHITE SPIRIT D 40	75	Z1 - Z3	5 - 10	6	 High gloss for white and coloured enamels Excellent indoor/outdoor performances "Do it yourself"/construction field
BENASOL FX 86	AIR-DRYING Long oil Alkyd	LOW YELLOWING SPECIAL FATTY ACIDS	66	DEAROMATIZED WHITE SPIRIT D 40	80	Z - Z2	12 - 18	4	 High gloss for white and coloured enamels "Do it yourself" Colour retention in the dark High solid
BENASOL HS 7380	AIR-DRYING Long oil Alkyd	SUNFLOWER FATTY ACIDS/ DCO	65	DEAROMATIZED WHITE SPIRIT D 40	85	Z - Z2	2 - 10	4	 High gloss for white and coloured enamels "Do it yourself"/maintenance sector Suitable for the production of paints and enamels in conformity with VOC CE 2004-42
BENASOL FX 97	AIR-DRYING Long oil Alkyd	LOW YELLOWING SPECIAL FATTY ACIDS	73		98	Z3 - Z4	6 - 15	6	 High gloss for white and coloured enamels with good drying time High body and good brushability Suitable for the production of enamels in conformity with VOC CE 2004-42 Binders for pigmented pastes
BENASOL SI 85	AIR-DRYING Long oil Alkyd	NON-YELLOWING VEGETABLE OILS	82		100	Z1 - Z3	6 - 12	6	 High gloss for white and coloured enamels Grinding vehicle to produce tinting pastes Suggested for lithographic inks and sealers for wood High gloss and body of conventional decorative paints
BENASOL Li 85	AIR-DRYING Long oil Alkyd	LINSEED OIL	82		100	Z1 - Z2	6 - 12	7	 High gloss for coloured enamels Grinding vehicle to produce tinting pastes Suggested for lithographic inks and sealers for wood Endowed by high brushability and high body

2.02 DECO TOPCOAT APPLICATIONS 2/2

BBENASEDO Resins for coatings since 1959

PRODU NAME	CLASS of Resin	TYPE OF OIL OR FATTY ACID	OIL (%)	SOLVENT	SOLID Content (%)	VISCOSITY (G.H.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	APPLICATION, CHARACTERISTICS AND USES
BEN/ SI 83	Air-Drying Long Oil Alkyd	LOW YELLOWING SPECIAL FATTY ACIDS	83		99	Z1/Z2 - Z2	6 - 10	4	 Enamels endowed with high body and good brushability Suitable for the production of enamels in conformity with VOC CE 2004-42 Binders for pigmented pastes
BEN/ HS 1	AIR-DRYING Long oil Alkyd	LOW YELLOWING SPECIAL FATTY ACIDS	80		99	Х - Ү	5	6	 Enamels endowed with high body and good brushability Suitable for the production of paints in conformity with VOC CE 2004-42 Binders for pigmented pastes (good compatibility with medium oil pastes)

2.03 DECO PRIMERS

PRODUCT Name	CLASS Of Resin	TYPE OF OIL or fatty acid	OIL (%)	SOLVENT	SOLID Content (%)	VISCOSITY (g.h.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	APPLICATION, CHARACTERISTICS AND USES
BENASOL S 50	AIR-DRYING MEDIUM OIL ALKYD	SOYA OIL	52	DEAROMATIZED WHITE SPIRIT D 40	50	Z1 - Z3	6 - 15	7	 Pigmented primers, suitable for wood and metals Non-yellowing enamels for maintenance and industry
BENASOL 1804 D40	AIR-DRYING L ONG OIL ALKYD	PHENOLIC LINSEED-TUNG	68	DEAROMATIZED WHITE SPIRIT D 40	65	Y - Z1	6 - 10	9	 Anticorrosive primers Clear enamels High resistance to marine corrosion
BENASOL 1804 D60	AIR-DRYING Long oil Alkyd	PHENOLIC LINSEED-TUNG	68	DEAROMATIZED WHITE SPIRIT D 60	65	Y - Z1	6 - 10	9	- Anticorrosive primers - Clear enamels - High resistance to marine corrosion - Non-flammable

2.04 DECO WOOD PROTECTION 1/2



PRODUCT CLASS SOLVENT VISCOSITY ACID VALUE COLOUR APPLICATION. TYPE OF OIL OIL SOLID NAME OF RESIN **OR FATTY ACID** (%) CONTENT (G.H.) ON SOLID (G.H.) CHARACTERISTICS (%) (mg KOH/g) MAX. AND USES BENASOL AIR-DRYING 60 DEAROMATIZED 70 10 6 SOYA X - Y - Recommended for outdoor clear lacguers and pigmented paints FATTY ACIDS LONG OIL WHITE SPIRIT D 40 - Superior flexibility features after aging suitable for glossy or matt wood protective paints HF 650 - Good adhesion, water permeability, gloss retention and durability to the applied film ALKYD BENASOL AIR-DRYING LINSEED OIL 90 100 T-V 6 - 15 8 - Binder for wood preserving and wood-stain products LONG OIL LM 87 ALKYD BENASOL AIR-DRYING TALL OIL 68 WHITE SPIRIT 75 7 - 71 6 - 15 9 - Clear topcoat LONG OIL - Excellent impregnating vehicles for wood T 68 ALKYD BENASOL SLIGHTLY THIXOTROPIC SOYA SPECIAL 48 DEAROMATIZED 35 Z2 - Z3 6 - 15 7 - Primers/matt paints/semi gloss paints FATTY ACIDS WHITE SPIRIT D 40 - Aromatic urethane modified resin. slightly thixotropic FL 32 - Fast through drving time, hardness, good sandability, high compatibility with medium/long oil alkyds SLIGHTLY THIXOTROPIC SPECIAL FATTY 48 DFAROMATI7FD 40 72 - 74 6 - 12 6 - Non-yellowing matt paints and semi gloss paints BENASOL - Aliphatic urethane modified resin, slightly thixotropic WHITE SPIRIT D 40 ACIDS FL 40 - Fast through drying time, hardness, good sandability, high compatibility with medium/long oil alkyds BENASOL SOYA/ 55 XYI FNF/ 50 72 - 74 3 6 AROMATIC URFTHANE - Wood sealers and topcoats, especially for outdoor applications and parquet MODIFIED OIL LINSEED OIL BUTYL ACETATE - Good hardness and very fast drying properties **UR 58** BENASOL 56 XYLENE 50 3 6 AROMATIC URETHANE SOYA/ Z2 - Z4 Wood sealers and topcoats, especially for outdoor applications and parquet MODIFIED OIL LINSEED OIL - Good hardness and drying properties UR 59 X BENASOL AROMATIC URFTHANE SOYA/ 58 DFAROMATI7FD 50 72 - 74 3 6 Sealers/parquet/windows and door frames MODIFIED OIL LINSEED OIL WHITE SPIRIT D 40 - Matt or gloss UR 59 D40 - Fast air-drying 58 50 Z - Z4 3 6 BENASOL AROMATIC URETHANE SOYA/ DEAROMATIZED - Sanding sealers/parguet/windows and door frames MODIFIED OIL LINSEED OIL WHITE SPIRIT D 60 - High gloss, fast air-drving UR 59 D60 - Non-flammable Brush application BENASOL AROMATIC URETHANE SOYA/ DEAROMATIZED 60 Z2 - Z4 3 6 - Paints for flatting and "do it yourself" 65 MODIFIED OIL LINSEED OIL WHITE SPIRIT D 40 - Good gloss and excellent resistence to industrial and marine environments UR 60 D40

2.05 DECO WOOD PROTECTION 2/2

BENASEDO Resins for coatings since 1959

CLASS ACID VALUE COLOUR APPLICATION. PRODUCT TYPE OF OIL OIL SOLVENT SOLID VISCOSITY NAME OF RESIN OR FATTY ACID CONTENT (G.H.) ON SOLID (G.H.) **CHARACTERISTICS** AND USES (mg KOH/g) MAX. AROMATIC URETHANE 60 3 6 - Paints for parquet and "do it yourself" BENASOL SOYA AND 65 DEAROMATIZED Z2 - Z4 LINSEED OIL MODIFIED OIL WHITE SPIRIT D 60 High gloss excellent resistence to industrial and marine environments UR 60 D60 - Non-flammable - Brush application AROMATIC URETHANE SOYA 60 DFAROMATI7FD 60 71 - 73 2 - 8 7 - Flatting/pigmented topcoats for wood and metals BENASOL FATTY ACIDS WHITE SPIRIT D 40 - Good outdoor resistance MODIFIED ALKYDS **UR 61** - Hiah aloss BENASOL AROMATIC URETHANE SOYA 61 DEAROMATIZED 55 7 - 72 1 - 3 5 - Flatting/pigmented topcoats for wood and metals MODIFIED ALKYDS FATTY ACIDS WHITE SPIRIT D 40 - Fast drying/good outdoor resistance **UR 64** - High gloss BENASOL SPECIAL 67 85 Z2 - Z4 5 6 AROMATIC URETHANE DEAROMATIZED - Suggested for clear and pigmented topcoats, both for glossy and especially matt products - High solid urethane modified alkyd resin with very good exterior resistance MODIFIED ALKYDS FATTY ACIDS WHITE SPIRIT D 40 **UR 85** - Suitable for the production of enamels compliant to VOC CE 2004-42 AROMATIC URFTHANE LINSEED OIL 78 100 73 - 75 9 - Vehicle in offset inks by reducing the tack-free time and improving levelling and rub test resistance BENALAC 1 - Suitable for interior and exterior clear varnishes and for wood stains MODIFIED OIL **UR 81** - In conformity to VOC CE 2004-42 - Fast air-drying properties, hardness and gloss - Excellent pigments wetting properties ALIPHATIC URETHANE SPECIAL 58 DEAROMATIZED 55 Z2 - Z3 2 - 6 4 Non-yellowing paints and enamels BENASOL MODIFIED ALKYDS FATTY ACIDS WHITE SPIRIT D 40 - High gloss retention/hardness/chalking resistance UR 65 ALIPHATIC URETHANE SAFFLOWER OIL 65 60 71 - 73 3 4 BENASOL DEAROMATIZED - High quality topcoats for yacht and decoration MODIFIED OIL AND SPECIAL WHITE SPIRIT D 40 - Non-yellowing paints and enamels UR 4984 FATTY ACID - Excellent through dry/hardness/adhesion/chemical resistance - Can be combined with long oil alkyds for flatting paints ALIPHATIC URETHANE SAFFLOWER OIL DEAROMATIZED 70 Z1 - Z3 3 4 High quality topcoats for yacht and decoration in conformity to VOC CE 2004-42 68 BENASOL MODIFIED OIL AND SPECIAL WHITE SPIRIT D 40 Non-yellowing clear/pigmented paints **UR 6005** FATTY ACID - Excellent through dry/hardness/adhesion/chemical resistance BENASOL ALIPHATIC URETHANE SAFFLOWER OIL 62 DEAROMATIZED 75 W - Y 10 - 14 4 Glossy and matt, clear and pigmented topcoats, for marine and industrial environments AND SPECIAL WHITE SPIRIT D 40 MODIFIED ALKYDS - Very good exterior resistance, colour and gloss retention UR 6200 FATTY ACID - In conformity to VOC CE 2004-42

2.06 **DECO** WATER APPLICATIONS

BENASEDO Resins for coatings since 1959

PRODUCT NAME	CLASS of Resin	TYPE OF OIL Or fatty acid	01L (%)	SOLVENT	SOLID Content (%)	VISCOSITY (cP)	ACID VALUE ON SOLID (mg KOH/g)	APPEARANCE	APPLICATION, Characteristics And uses
IDROBEN NAT A2 *	ALKYD EMULSION	LOW YELLOWING SPECIAL FATTY ACIDS	85	WATER	50	800 cP (25 °C)	6 - 12	MILK	 Good gloss enamels for metal surfaces/clear varnish and wood stains/wall paints Water resistant films Non-yellowing emulsion, without organic-solvents, partially made by natural raw material from renewable sources Good wettability of pigments and fillers

2.07 DECO VARIOUS APPLICATION FIELDS

PRODUC	CT NAME	CLASS Of Resin	TYPE OF OIL Or fatty acid	OIL (%)	SOLVENT	SOLID Content (%)	VISCOSITY (g.h.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	APPLICATION, Characteristics And USES
BENA Gel 2		MILDLY THIXOTROPIC AIR-DRYING MEDIUM OIL ALKYD	SOYA Fatty acids	55	DEAROMATIZED WHITE SPIRIT D 40	50		6 - 15	9	 Can be combined with medium-long oil alkyds to formulate enamels, glossy paints, flat one-coat wall topcoat or pigmented sealers for wood and "do it yourself" Medium gel thixotropic Good flow, body and colour retention Brush or roller application
BENA VT 24		ACRYLATE ALKYD	LINSEED OIL	39	DEAROMATIZED WHITE SPIRIT D 40	60	W - X	7	7	 Topcoats/aerosol paints Fast through drying properties, good adhesion performances, hardness Also suggested for formulating air-drying industrial sealers

WOOD



3.01 WOOD 2K SEALERS & TOPCOATS 1/2

PRODUCT Name	CLASS of Resin	TYPE OF OIL or fatty acid	01L (%)	SOLVENT	SOLID Content (%)	VISCOSITY (g.h.)	ACID VALUE ON SOLID (mg KOH/g)	COLOR (G.H.) Max.	OVEN	NITRO	2K	OH ON SOLID Residue (%)	APPLICATION, Characteristics AND USES
BENASOL B 1	HYDROXYLATED ALKYD	VEGETABLE Fatty acids	30	XYLENE	50	Х - Ү	6 - 15	5		Х	Х	2.7	- Sealers and matt topcoats - Compatibility with nitro - High reactivity, easy sandability - Must be combined with hydroxylated alkyds
BENASOL SP 18 *	HYDROXYLATED ALKYD	VEGETABLE Fatty acids	30	XYLENE/MEK	50	Z4 - Z5	10 - 20	6			Х	5	 Sealers Clear furniture lacquers endowed with high body, good sandability, repaintability
BENASOL SI 25	HYDROXYLATED ALKYD	SPECIAL Fatty acids	25	XYLENE	60	Х - Ү	6 - 15	3			Х	7.3	- High gloss, hard topcoats - Good reactivity with aliphatic isocyanates
BENASOL RS 70	HYDROXYLATED ALKYD	CASTOR OIL/ VEGETABLES FATTY ACIDS	36	Xylene/ Butyl Acetate	60	V - X	6 - 12	5			Х	6.6	 Primers for parquet Furniture lacquers endowed with very good sandability/solvent resistance and hardness Suitable for hard matt and deep matt topcoats
BENASOL RC 41	HYDROXYLATED ALKYD	Castor Oil/ Vegetables Fatty Acids	41	XYLENE	60	Z - 72	6 - 15	3			Х	4.5	 Universal hydroxylated alkyd resin for sealers and matt topcoats High reactivity, hardness, flexibility
BENASOL RC 45	HYDROXYLATED ALKYD	CASTOR/ VEGETABLES OILS	42	XYLENE	60	Z1 - Z2	6 - 15	6		Х	Х	4.3	- Sealers and matt topcoats - Nitrocellulosic paints
BENASOL 58	HYDROXYLATED ALKYD	CASTOR OIL	55	XYLENE	60	U - W	17 - 27	5			Х	4.6	 Clear/pigmented sealers and topcoats for wood and metal High reactivity, hardness, flexibility Can be combined with aliphatic polyisocyanates
BENASOL R 126	HYDROXYLATED ALKYD	CASTOR OIL	53	XYLENE	60	Х - Ү	6 - 15	5			Х	5.5	 Clear and pigmented topcoats and paints for wood and metal Easy sandability pigmented sealers High gloss and body topcoats
BENASOL R 127	HYDROXYLATED ALKYD	CASTOR OIL	59	XYLENE	60	W - Y	6 - 15	4			Х	5.3	 Clear and pigmented topcoats and paints for wood and metal Very high flexibility Easy sandability pigmented sealers
BENASOL C 300	HYDROXYLATED ALKYD	COCONUT FATTY ACID	33	XYLENE	60	Z1 - Z2	6 - 15	3	Х	Х	Х	5.9	 High gloss non-yellowing topcoats High quality nitrocellulosic paints Can be used also in oven applications (industrial field)

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BENASEDO

Resins for coatings since 1959

3.02 WOOD 2K SEALERS & TOPCOATS 2/2

BENASEDO Resins for coatings since 1959

PRODUCT Name	CLASS of Resin	TYPE OF OIL Or fatty acid	01L (%)	SOLVENT	SOLID Content (%)	VISCOSITY (G.H.)	ACID VALUE ON SOLID (mg KOH/g)	COLOR (g.h.) Max.	OVEN	NITRO	2K	OH ON SOLID RESIDUE (%)	APPLICATION, Characteristics And USES
BENASOL F 73	HYDROXYLATED ALKYD	HYDROGENATED Castor oil	43	BUTYL ACETATE	70	X - Z	15 - 23	4			Х	4.6	- Sealers and matt topcoats - High flexibility
BENASOL GS 37	HYDROXYLATED ALKYD	VEGETABLE FATTY ACIDS	32	XYLENE	75	Z - Z1	6 - 15	5			Х	3.7	 High solid sealers/topcoats endowed with high body and easy sandability Product with excellent balance between reactivity and flexibility
BENASOL E 114	HYDROXYLATED ALKYD	SYNTHETIC Fatty acids	25	XYLENE	75	Z3 - Z5	6 - 15	1.5	Х		Х	5.5	 Clear/coloured topcoats for wood and metal high gloss Wide range of compatibilities (acrylic resins, polyesters, alkyds) Indicated for universal tintometric systems can be combined with aliphatic/aromatic isocyanates
BENASOL RS 78	HYDROXYLATED ALKYD	CASTOR OIL/ VEGETABLE FATTY ACIDS	41	BUTYL ACETATE	80	X - Z	6 - 12	5			Х	6.6	 Sealers for wood and metals with good flexibility, adhesion and sandability Two sanding insulating sealers and glossy or matt clear varnish for wooden or concrete floors
BENASOL RC 75	HYDROXYLATED ALKYD	CASTOR OIL	78	XYLENE	80	Х - Ү	6 - 10	5			Х	5.9	 High gloss topcoats Can be combined with other resins to reduce the overall VOC Good plasticizer
BENASOL NAT A1 *	HYDROXYLATED ALKYD	VEGETABLE Fatty acids	26	BIO SOLVENT	60	72 - 74	15	7			Х	4.7	 Produced with renewable raw materials and diluted with a bio sourced solvent Non-drying/non-yellowing binder, endowed with a very good body, flexibility and hardness
ISOBEN 15	HYDROXYLATED POLYESTER			BUTYL ACETATE	75	Z4 - Z6	6 - 8	< 0.4			Х	4.6	 Paints for nautical sector, when combined with aliphatic isocyanates Car refinishing Good compatibility with acrylic resins
ISOBEN 87	HYDROXYLATED Polyester			BUTYL ACETATE	70	Z - Z2	10 - 18	2			Х	5.2	- Clear and pigmented topcoats, endowed with high body, hardness and excellent gloss retention
ISOBEN 270 *	HYDROXYLATED POLYESTER			BUTYL ACETATE	70	W - Z	10 - 18	3			Х	5.4	 Clear and pigmented topcoats, endowed with high body, hardness and excellent gloss Low yellowing
ISOBEN 11 *	HYDROXYLATED POLYESTER				100	T-V (80% AI)	2 - 6	3			Х	6	 Suggested for floor coatings, can be combined with hydroxylated resins High flexibility
ISOBEN 5 *	HYDROXYLATED POLYESTER			XYLENE/MPA	67	Z4 - Z6	2 - 10	2			X	8.1	 Non-yellowing paints for the construction and maintenance sector High chemical resistance Used in combination with aliphatic isocyanates

3.03 WOOD NITRO

BENASEDO Resins for coatings since 1959

PRODUCT CLASS TYPE OF OIL OIL SOLID VISCOSITY ACID VALUE COLOUR NITRO 2K SOLVENT OVEN APPLICATION, OF RESIN CHARACTERISTICS NAME OR FATTY ACID (%) CONTENT (G.H.) ON SOLID (G.H.) (mg KOH/g) MAX AND USES (%) - Nitrocellulosic primers and topcoats for wood NON-DRYING TALL OIL 35 XYLENE 50 5 Х BENASOL Z1 - Z3 6 - 15 Х Х - Can be used in combination with melamine for metal enamels applications SHORT OIL T 35 ALKYD NON-DRYING 39 XYLENE 60 X - Y 5 Х - Suggested for formulating nitrocellulose products, both sealers and topcoats for wood BENASOL NON AIR-DRYING 6 - 15 SHORT OIL **VEGETABLE OILS** furniture K 66 ALKYD XYLENE BENASOL NON-DRYING NON AIR-DRYING 41 65 V - W 6 - 12 3 Х Х - Primers and topcoats for wood and metals SHORT OIL FATTY ACIDS - Used in combination with nitrocellulose 4377 ALKYD

3.04 WOOD

VARIOUS APPLICATION FIELDS

PRODUCT Name	CLASS OF RESIN	SOLVENT	SOLID Content (%)	VISCOSITY (G.H.)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	APPLICATION, Characteristics And uses
BENESTER LD 75	DIRECT GLOSS UNSATURATED POLYESTER	BUTYL ACETATE	80	Z2 - Z4	24 - 36	3	 Clear/pigmented primers Can also be used for pigmented tinting pastes High gloss, hardness and easy sandability Can be crosslinked by UV or Redox

PRODUCT Name	CLASS OF RESIN	SOLVENT	SOLID Content (%)	VISCOSITY (G.H.)	COLOUR (g.h.) Max.	NCO (%)	APPLICATION, CHARACTERISTICS AND USES
HARTBEN Am 29	AROMATIC/ALIPHATIC POLYISOCYANATE	BUTYL ACETATE	60	N - Q	2	10.4 - 10.8	 Two-component polyurethane coatings for wood and metal Very high reactivity Good flexibility, chemical resistance, hardness, adhesion and durability
HARTBEN MC 53P	MOISTURE CURING	XYLENE/MPA	60	H-L	2	5.5 - 6.5	 One component gloss or matt, clear varnish for wooden or concrete floors Moisture curing aromatic prepolymer Very fast drying, excellent hardness and abrasion resistance

COIL



4.01 COIL POLYESTERS



GLASS PRODUCT CLASS SOLVENT SOLID VISCOSITY ACID VALUE COLOUR OH ON SOLID APPLICATION. NAME OF RESIN CONTENT (G.H.) ON SOLID (G.H.) RESIDUE TRANSITION CHARACTERISTICS MAX. (%) TEMP. (Tg °C) AND USES (%) (mg KOH/g) SATURATED 55 3 3 ٥9 57 BENESTER NAPHTHA SOLVENT SN 100/ X - 7 - Anticorrosive primers **POLYESTER** BUTYL GLYCOL/ - Good adhesion and flexibility H 82 * - Crosslinked with amino resins and/or blocked aliphatic polyisocianates BUTYL GLYCOL ACETATE 5 55 X - Z 3 በ7 52 BENESTER SATURATED NAPHTHA SOLVENT SN 100/ - Anticorrosive primers POLYESTER BUTYL GLYCOL - Good adhesion, intercoating and flexibility 699 * - Crosslinked with amino resins and or polyisocyantes BENESTER SATURATED NAPHTHA SOLVENT SN 100/ 65 72 - 74 3 2 1.6 40 - Anticorrosive primers - Good characteristics of adhesion/flexibility and intercoating POLYESTER BUTYL GLYCOL H 665 - Baking enamels, crosslinked with amino resins and/or blocked aliphatic polyisocyanates BENESTER SATURATED NAPHTHA SOLVENT SN 100/ 67 Y - Z/Z1 5 - 10 2 2.1 18 - Topcoats and back coating applications POLYESTER BUTYL GLYCOL - Good hardness, flexibility, adhesion, brightness and colour retention T 76 * - Crosslinked with amino resins or blocked aliphatic polyisocyanates 67 Z - Z2 5-10 3 1.6 24 - Topcoats and back coating applications SATURATED NAPHTHA SOLVENT SN 100/ BENESTER POLYESTER BUTYL GLYCOL - High reactivity, good hardness, flexibility, adhesion, brightness and colour retention T 75 * - Crosslinked with amino resins or blocked aliphatic polvisocyanates BENESTER SATURATED NAPHTHA SOLVENT SN 100/ 70 X - Z 4-10 3 1.6 3 - Clear topcoats for aluminium POI YESTER BUTYL ACFTATE - Back coating applications 606 - Crosslinked with amino resins and or polyisocyantes BENESTER SATURATED NAPHTHA SOLVENT SN 100/ 60 Y - Z 6 2 1.2 25 - Topcoats POLYESTER BUTYL GLYCOL - Good hardness, flexibility, adhesion, brightness and colour retention 6224 * - Crosslinked with amino resins 2 31 SATURATED NAPHTHA SOLVENT SN 100/ 60 7 - 71 2 - 6 11 - Topcoats for exterior BENESTER POI YESTER BUTYL GLYCOL/ - Good adhesion/very resistant/high gloss/high flexibility L 83 MPA - Crosslinked with amino resins BENESTER SATURATED NAPHTHA SOLVENT SN 100/ 60 U - X 3 2 17 2 - Topcoats for exterior POLYESTER BUTYL GLYCOL - Good adhesion/high gloss/high flexibility 911 - Crosslinked with amino resins and/or blocked aliphatic polyisocyanates for aluminium 2 15 BENESTER SATURATED NAPHTHA SOLVENT SN 100/ 70 Y - Z 5 - 10 1 - High durability topcoats POLYESTER - High aliphatic polvester BUTYL GLYCOL 2580 * - Direct adhesion to aluminium - High outdoor resistance 5 3 BENESTER SATURATED NAPHTHA SOLVENT SN 100/ 60 W - Y ٥ 6 -8 - Improves the flexibility POLYESTER BUTYL GLYCOL - High resistance to chemicals and atmospheric agents 47

CAN

5.01 CAN POLYESTERS



PRODUCT Name	CLASS Of Resin	SOLVENT	SOLID CONTENT (%)	VISCOSITY (G.H.) / (cP)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	OH ON SOLID Residue (%)	GLASS Transition Temp. (Tg °C)	APPLICATION, CHARACTERISTICS AND USES
BENESTER 804	SATURATED POLYESTER	NAPHTHA SOLVENT SN 100	60	3500 - 6500 cP (25 °C)	5	5	1.3	29	 Suggested for general line and white base coating Hardness, flexibility, sterilization resistance and reactivity Compliant with FDA 175.300 only for non-alcoholic goods
BENESTER 7453	SATURATED POLYESTER	NAPHTHA SOLVENT SN 100/ BUTYL GLYCOL/ METHOXY PROPANOL	50	Y - Z1	5	3	1.1	43	 Crosslinked with phenolic resins amino resins and/or blocked aliphatic polyisocyanates High reactivity, endowed with good characteristics of adhesion, flexibility and hardness
BENESTER 810 *	SATURATED POLYESTER	NAPHTHA SOLVENT SN 100/ DIBASIC ESTER	50	1800 - 2800 cP (23 °C)	8	3	0.6	50	 Particularly indicated for white/clear base coatings for aerosol Good adhesion on aluminium, hardness and sterilization resistance Compliant with FDA 175.300, only for non-alcoholic goods
BENESTER 811 *	SATURATED POLYESTER	NAPHTHA SOLVENT SN 100/ NAPHTHA SOLVENT SN 150/ BUTYL GLYCOL	60	72 - 74	4	3	0.9	35	 Suggested for general line and white base coatings Hardness, flexibility, brightness and sterilization resistance
BENESTER 640	SATURATED POLYESTER	NAPHTHA SOLVENT SN 100/ BUTYL GLYCOL	50	U - V	4 - 10	3	1.4	11	 Clear topcoats Particularly indicated for very flexible base coatings in deep drawing application Hardness, flexibility, sterilization resistance and reactivity Crosslinked with amino resins and/or blocked aliphatic polyisocianate
BENESTER 3126	SATURATED POLYESTER	PROPYLENE GLYCOL METHYL ETHER/ NAPHTHA SOLVENT SN 100	60	4000 - 5500 cP (25 °C)	3	3	1.3	27	 Suggested for OPV with wet-on-wet properties and good printability also with UV inks High reactivity, flexibility, adhesion, brightness and good over-baked resistances Compliant with FDA 175.300 only for non-alcoholic goods Employed with amino resins or blocked polyisocyanates
BENESTER 9734	SATURATED POLYESTER	NAPHTHA SOLVENT SN 100	55	1800 - 4000 cP (23 °C)	8	3	1.8	28	 General line and OPV applications High gloss, hardness, flexibility, reactivity, sterilization and block resistance Compliant with FDA 175.300 only for non-alcoholic goods Employed in baking coatings, crosslinked with amino resins and/or blocked aliphatic polyisocyanates
BENESTER 7855 TF *	SATURATED POLYESTER	NAPHTHA SOLVENT SN 100/ BUTYL GLYCOL	55	Y - Z	3	4	1.7	29	 Indicated for OPV application Tin free resin High reactivity, flexibility, adhesion and brightness

5.02 CAN POLYESTERS/EPOXY ESTER

BENASEDO Resins for contings since 1959

PRODUCT Name	CLASS Of Resin	SOLVENT	SOLID Content (%)	VISCOSITY (G.H.) / (cP)	ACID VALUE ON SOLID (mg KOH/g)	COLOUR (g.h.) Max.	OH ON SOLID Residue (%)	GLASS Transition TEMP. (Tg °C)	APPLICATION, CHARACTERISTICS AND USES
BENESTER 8848 *	SATURATED POLYESTER	NAPHTHA SOLVENT SN 100/ BUTYL GLYCOL	60	2500 - 4200 cP (25 °C)	8	3	2.1	25	 Suggested for interior can coating 2 pcs., caps and closures Characterized by high reactivity, flexibility, adhesion and good sterilization properties in acid medium Tin free and is in full compliance with FDA 175.300 Employed in a baking system, crosslinked with phenolic resins, amino resins and/or blocked aliphatic polyisocianates
BENESTER 813 *	SATURATED POLYESTER	NAPHTHA SOLVENT SN 150/ BUTYL GLYCOL	55	Y - Z1	2	3	0.6	23	 Deep drawable stamping enamels for interior protection of can coating Flexibility, reactivity and adhesion to metal Crosslinked with phenolics
BENESTER 9350	SATURATED POLYESTER	NAPHTHA SOLVENT SN 150	50	Z3 - Z4	5	3	0.6	30	 Particularly suggested for interior can coating Adhesion, very good flexibility, and hardness and chemical resistance Under FCN Crosslinked with amino resins, blocked polyisocyanates and phenolics
BENESTER 9360	SATURATED POLYESTER	NAPHTHA SOLVENT SN 150	50	Z1 - Z3	3	3	0.6	62	 Suggested for interior can coating 2 pcs. for BPAni application High reactivity, flexibility, adhesion and good sterilization properties also in an acid medium Compliant with FDA 175.300 Crosslinked with amino resins and/or blocked aliphatic polyisocyanates
BENESTER 8496	SATURATED POLYESTER	NAPHTHA SOLVENT SN 100/ BUTYL GLYCOL	60	2500 - 5200 cP (25 °C)	5	3	0.8	27	 Size coat for low to medium deformed end uses Good base for different OVP
EPOBEN C872 *	EPOXY ESTER	NAPHTHA SOLVEN SN 150/ BUTYL GLYCOL	57	Y - Z1	4	5	5		- Epoxy ester for non-yellowing OPV varnishes



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POLIRESIN S.R.L.

Poliresin is part of Benasedo Group and the main activity is the production of phenolic, acrylic, epoxy and epoxy-acrylic resins.

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